IMPORTANT SAFETY INSTRUCTIONS
READ ALL INSTRUCTIONS BEFORE USING

WARNING
• To reduce risk of burns, electrocution, fire, or injury to persons: Do not tamper with or modify this product in any way. The manufacturer assumes no responsibility for damage or injury caused by failure to follow these instructions, improper use, or unauthorized product modification. Any such actions will invalidate the product warranty.
• To reduce the risk of electric shock, this appliance has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

1. Use Mighty Steam Iron only for its intended purpose as indicated in these instructions.
2. Do not use an extension cord to operate this unit.
3. Before plugging power cord into electrical outlet, be sure that all electrical information on rating label agrees with your power supply.
4. To reduce likelihood of circuit overload, DO NOT operate another high wattage appliance on the same circuit as this unit.
5. To protect against risk of electrical shock, do not immerse unit in water or other liquids. Do not use power cord as handle, allow it to hang over edge of counters, or be crimped or closed in doors.

6. The iron should always be turned OFF before plugging or unplugging from outlet. Never yank power cord to disconnect from outlet; instead, grasp plug and pull to disconnect. Always keep unplugged when not in use.

7. Do not operate unit with a damaged power cord or if the unit has been dropped or damaged. To avoid risk of electrical shock, do not disassemble unit; take it to a qualified service repair person for examination and repair. Incorrect reassembly can cause a risk of electrical shock when unit is used.

8. Close supervision is required for any appliance being used near children, pets and plants. Do not leave unit unattended while plugged in or on an ironing board.

9. This unit is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the unit by a person responsible for their safety.

10. If Heating Indicator Light does not illuminate when Temperature Control Dial is turned to one of three heat settings, unit is not operating normally. Immediately unplug and have unit serviced by qualified service personnel.

11. Unplug power cord before filling or emptying Water Tank.

12. Do not use unit where aerosol-based products are being used, or where oxygen is being administered.

13. Unit is only meant to be used with recommended SF-707
accessories. Using other types of attachments may cause damage to unit or injury.

14. When filling Water Tank, only water should be used in unit - other cleaning agents could damage unit or cause injury. Distilled or de-mineralized water is highly recommended, in order to minimize potential build-up of mineral deposits. Do not overfill unit.

15. Do not attempt to use steam function without properly filling Water Tank.

16. To reduce risk of contact with hot water emitting from steam vents, check appliance before each use by positioning it away from body and pressing Steam Button. Do not operate unit if steam vents are blocked.

17. Burns can occur from touching hot metal parts, hot water, or steam. Do not touch Ironing Plate while unit is in use. Do not turn unit upside-down - it may contain hot water.

18. When steaming/ironing any item for the first time, it is recommended that you consult the manufacturer’s guidelines for material being steamed. For items in question, test on an inconspicuous area before proceeding.

19. Do not allow power cord to touch hot surfaces (such as Ironing Plate) during use.

20. Always allow Mighty Steam Iron to cool completely (at least 30 minutes) before storing. Prop unit upright on Stand when cooling, to avoid heat damage to surfaces.

21. The iron must be used and rested on a stable surface.

22. When placing the iron on its stand, ensure that the surface on which the stand is placed is stable.

This equipment may generate, use and/or radiate radio
frequency energy that may cause harmful interference to radio communications. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to contact Steamfast Consumer Service at 1-800-711-6617.

FOR HOUSEHOLD USE ONLY

SAVE THESE INSTRUCTIONS
Please refer to our website for the most current version of our owner’s guide.

Questions or comments?
• steamfast.com
• consumerservice@steamfast.com
• 1-800-711-6617
Speak your mind! We invite you to review this product online:
steamfast.com/reviews
Steamfast™  Product Information

[Diagram of an iron with numbered parts]

1. [Part 1]
2. [Part 2]
3. [Part 3]
4. [Part 4]
5. [Part 5]
6. [Part 6]
7. [Part 7]
8. [Part 8]
9. [Part 9]
10. [Part 10]
11. [Part 11]
UNIT FEATURES

1. Ironing Plate
2. Main Body
3. Heating Indicator Light
4. Water Tank Cap
5. Water Tank (internal)
6. Steam Button
7. Temperature Control Dial
8. Handle
9. Stands (2)
10. Measuring Cup
11. Dual Voltage

SETTING VOLTAGE
The Mighty Steam Iron features dual-voltage functionality, which allows it to function correctly in regions with either 100-127V or 220-240V electrical voltage standards. Voltage is set using the Voltage Selector.

Canada or North America - 120V
Most Foreign Countries - 240V

NOTE: For connection to a 240 volt supply an adaptor plug may be needed.
IMPORTANT: By default, the Voltage Selector is set to the 100-127V setting. Be sure to select the correct voltage for your location before plugging power cord into an electrical outlet.

To change the voltage setting:

**NOTE:** These steps assume that Voltage Selector is still set to 100-127V default.

1. Locate Voltage Selector, recessed inside slot at rear of Main Body.
2. Find a tool with a fine tip - a pen is ideal.
3. Carefully insert tip of pen into white notch. Slide Voltage Selector to the right, towards 220-240V label.

**IMPORTANT:** Be sure that Voltage Selector is moved as far to the right as possible for voltage setting to take effect correctly. Voltage Selector should appear as shown.

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**FIGURE 1**

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FILLING WATER TANK (FOR STEAM IRONING)

1. Turn off and unplug unit.
2. Place unit (Ironing Plate down) on a flat, heat-resistant surface.
3. Fill Measuring Cup with water up to (1.7 oz. / 50 ml.).
   NOTE: In order to extend the life of your unit and keep it functioning at its maximum potential, it is highly recommended that distilled or de-mineralized water be used in Water Tank.
4. Open Water Tank Cap. Pour water from Measuring Cup into Water Tank (FIGURE 2). Close Water Tank Cap.
   While steam-ironing, the Water Tank Windows let you monitor the water level in the Water Tank. When the water level becomes low:
1. Turn off and unplug unit. Allow to cool for at least 5 minutes.
2. Follow STEPS 1-3 above.
3. Plug power cord back in and resume ironing as usual.
OPERATING UNIT

DRY IRONING

IMPORTANT: Do not add water to the unit for dry ironing.

1. Plug power cord into a convenient electrical outlet.
2. Turn Temperature Control Dial clockwise so that Heating Light is pointed to desired temperature (FIGURE 3). Heating Indicator Light will illuminate.
3. When Heating Indicator Light turns off, Ironing Plate is heated and ready for use.

NOTE: During use, Heating Indicator Light will cycle on and off as unit works to maintain a constant temperature. You may continue to iron while Light cycles.

Synthetics, Silks (LOW TEMP)

Wool (MEDIUM TEMP)

Cotton, Linen (HIGH TEMP)

FIGURE 3
STEAM IRONING

1. Plug power cord into a convenient electrical outlet.
2. Turn Temperature Control Dial clockwise to at least 320°F (160°C). Lower temperature settings may cause water to drip out of unit. Heating Indicator Light will illuminate.
3. When Heating Indicator Light turns off, unit is ready to Steam.
4. Pump Steam Button to release burst of steam. When first using, the Steam Button may need to be pressed several times for the pump to prime and steam to start.

NOTE: Steam can be emitted from unit in the vertical position.

Once all ironing tasks are finished, immediately turn Temperature Control Dial counter-clockwise until it is set to Off position. Prop unit upright on Stands to cool, and refer to CARE & STORAGE GUIDELINES on Page 12 for proper cleaning and storage.
CLEANING & STORAGE

1. Turn Temperature Control Dial to Off position. Unplug power cord.
2. Prop unit upright on Stands and allow Ironing Plate to cool for 30 minutes.
3. Open Water Tank Cap and drain any remaining water into a sink or tub. Close Cap when finished.
4. Wipe Main Body and Ironing Plate with a soft cloth lightly moistened with water.
   • DO NOT clean Ironing Plate with detergents or descalers.
   • DO NOT clean Ironing Plate with abrasive or corrosive products.
   • DO NOT submerge unit or hold unit under running water.
5. Store in a cool, dry location.

MINERAL BUILD-UP

1. Follow STEPS 1-3 under CLEANING & STORAGE section above; however, leave Water Tank Cap open.
2. Make a mixture of 0.5 oz. distilled water and 0.5 oz. vinegar.
4. Follow normal steam ironing procedure, as outlined on Page 12
8. Allow unit to steam out full contents of Water Tank. Unplug unit when finished.
5. Allow to cool for 5 minutes, then refill Water Tank with fresh distilled water. Repeat STEP 4 until vinegar odor dissipates.
6. Store unit as normal.
2-YEAR LIMITED WARRANTY

What is covered

Steamfast, a division of Vornado Air, LLC ("Steamfast"). Subject to the terms and conditions of this 2-Year Limited Warranty ("Warranty") as set forth below, Steamfast warrants to the original consumer or purchaser ("Buyer") that this Steamfast®-branded steam product, excluding all accessories and attachments, (the "Product") is to be free from defects in material and workmanship for a period of two (2) years from the date of purchase when used and maintained in accordance with the Owner’s Guide (the "Warranty Period").

In the event Buyer notifies Steamfast of a defect in the Product within the Warranty Period, Steamfast will replace the Product and/or defective component parts, as applicable and necessary. Any such replacement will be made at no charge to Buyer for parts or labor, provided that Buyer shall be responsible for all shipping and transportation costs associated with returning the Product to Steamfast for inspection and covered replacement.

What is not covered

This Warranty shall not be applicable to damage or loss caused in whole or in part by:
• Repairs, modifications or alterations to the Product by anyone other than Steamfast.
• Use or operation of the Product outside the permitted or intended uses described by Steamfast in the Owner’s Guide, or other careless operation, handling, misuse, or abuse of the Product.
• Lack of proper maintenance or timely cleaning of the Product as specified in the Owner’s Guide.
• Use of the Product other than for normal household purposes.
• Normal wear and tear.
• Used consumable parts, accessories and attachments, including, but not limited to, brushes, hangers, scrub pads and mop pads.
• Use of parts and accessories other than those produced or recommended by Steamfast.
• Cosmetic damage, such as scratches, nicks and dents.
• Damage caused by accident, water, flood, fire or other acts of nature or external causes.

Warranty limitations and exclusions

• NO OTHER EXPRESS WARRANTY IS GIVEN BY STEAMFAST TO BUYER AND NO REPRESENTATIVE HAS THE AUTHORITY TO MAKE REPRESENTATIONS OTHER THAN THOSE PROVIDED HEREIN.
• THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF AND ALL IMPLIED WARRANTIES, SPECIFICALLY THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXPRESSLY LIMITED TO THE
DURATION OF THE WARRANTY PERIOD, UNLESS A SHORTER PERIOD IS PERMITTED BY LAW.

• STEAMFAST’S REPLACEMENT OF THE PRODUCT IS THE EXCLUSIVE REMEDY. UNDER NO CIRCUMSTANCES SHALL STEAMFAST BE LIABLE TO BUYER OR ANY OTHER PERSON FOR ANY INCIDENTAL, SPECIAL, CONSEQUENTIAL, OR OTHER DAMAGES, EVEN IF STEAMFAST HAS BEEN ADVISED OF OR COULD REASONABLY FORESEE THE POSSIBILITY OF SUCH DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR DAMAGE, WHETHER RISING OUT OF BREACH OF WARRANTY, BREACH OF CONTRACT OR UNDER ANY OTHER THEORY OF LAW.

• THIS WARRANTY GIVES BUYER SPECIFIC LEGAL RIGHTS. BUYER MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE-TO-STATE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, AND SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO BUYER.

How do you register the Warranty

Buyer must complete an application to register this Warranty within sixty (60) days following date of purchase. Buyer may either visit Steamfast’s website at www.steamfast.com and complete an online application or mail a completed application to Steamfast. Failure to register this Warranty within sixty (60) days following date of purchase will render this Warranty null and void.
Warranty service

For warranty service, call 1-800-711-6617 or email consumerservice@steamfast.com to obtain a Return Authorization ("RA") form. Include the Product model number and serial number, as well as Buyer’s name, address, city, state, zip code and phone number when contacting Steamfast for warranty service. Buyer may be required to provide the original sales receipt for purposes of verifying date of purchase. After receiving the RA form, the Product must be shipped, postage prepaid by Buyer, to:

Steamfast
Attn: Warranty & Repair
415 E. 13th Street
Andover, KS  67002

To assure proper handling, packages must be clearly marked with the RA number. Packages not clearly marked with the RA number may be refused at the receiving dock.

Important: After receiving return authorization, carefully pack the Product to avoid damage in shipping. Damage in shipping is not covered by the Warranty and shall be the sole responsibility of Buyer. Damage or loss not covered by this Warranty or occurring outside the Warranty Period will require a fee to cover the cost of handling and shipping. All such fees and costs shall be the sole responsibility of Buyer.

Please allow at least 1-2 weeks for return of the Product after
it is received by Steamfast. For ease of recordkeeping, it is recommended that Buyer staple or attached the original sales receipt to this Owner’s Guide and record the Product serial number (located on the Product specifications decal) here:

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