IMPORTANT SAFETY INSTRUCTIONS

This owner’s guide and any additional inserts are considered part of the product. They contain important information about safety, use, and disposal. Before using the product, please familiarize yourself with all operating and safety instructions. Please keep all documents for future reference and pass these documents on, together with the product, to any future owner. See our website for the most current version of this owner’s guide.

INTENDED USE: This product is intended to be used indoors for the steaming of garments and other fabrics in the United States and/or Canada. This product is not intended for commercial or industrial uses. The manufacturer assumes no responsibility for damage or injury due to unauthorized use or product modification. Failure to follow these directions will void the product warranty.

WARNING: THIS APPLIANCE IS NOT A TOY. Do not let children play with appliance. Risk to Children and Impaired Persons. Supervision is required during the installation, operation, cleaning and maintenance of this product by children under age 12 and anyone with reduced physical, sensory or mental capabilities. Children should be supervised to ensure that they do not play with the appliance, its parts and packaging material. Keep the iron and its cord out of reach of children less than 12 years of age when it is in operation or cooling down. When placing the iron on its stand, ensure that the surface on which the stand is placed is stable.

Directions to reduce risk of fire, electrical shock, and injury:

1. Read all instructions before use.
2. Use caution when handling this steam unit. Burns could occur from touching hot metal parts, hot water, or steam. Use special care to avoid contact with hot water when turning the product upside down to empty the reservoir.
3. To reduce the risk of contact with hot water and steam, always check the appliance for steam leaks. Inspect the base, hose, handle, and nozzle for steam leaks.
4. To reduce the risk of contact with hot water, test whether steam is ready before each use while carefully holding the product away from your body. If no steam appears, wait a few more minutes and test again. Do not look into the appliance, use your hands or other objects to check for steam.
5. Do not leave appliance unattended while connected.
6. To reduce the risk of electric shock, do not immerse the appliance in water or other liquids.
7. Always turn appliance OFF before plugging or unplugging from electrical outlet. Always disconnect appliance from electrical outlet when filling with water or emptying, and when not in use.
8. Do not allow cord to touch hot surfaces. Let appliance cool completely before putting away. Loop cord loosely around appliance when storing.
9. Never yank cord to disconnect from outlet. Instead, grasp just the plug and pull to disconnect.
10. Do not operate appliance with a damaged cord, or if the appliance has been dropped or damaged. To reduce the risk of electric shock, do not disassemble or attempt to repair the appliance. All repairs must be performed by a qualified service professional. Incorrect reassembly or repair could cause a risk of fire, electric shock, or injury when the appliance
is used.

11. A loose fit between wall outlet (receptacle) and plug may cause overheating and distortion of the plug. Discontinue use of the product in this outlet. Contact a qualified electrician to replace loose or worn outlets. This appliance has a grounded plug. As a safety feature, this plug will fit in a three-prong outlet only one way. If the plug does not fit in the outlet, do not attempt to plug in to outlet.

12. To reduce the likelihood of circuit overload, do not operate another high wattage appliance on the same circuit.

13. If an extension cord is absolutely necessary, a 15 amp rated cord should be used. Cords rated for less amperage may overheat. Care should be taken to arrange the cord so that the cord cannot be pulled or tripped over.

14. When filling Boiler, only water should be used in unit—other cleaning agents could damage unit or cause injury. Distilled or de-mineralized water is highly recommended, in order to minimize potential build-up of mineral deposits. Do not fill Water Reservoir with more than 33.8oz (1000ml) of water.

15. To avoid burns from escaping steam when removing Boiler Cap to refill unit:
   - Do not open the Boiler Cap during use.
   - Always allow to cool for at least 20 minutes.
   - Press and hold Steam Button to release ALL remaining steam.

16. Before using SF-580 on precious or delicate fabrics, test a small concealed area to see if the material can handle the pressure and heat of the steam.

17. Accessories not recommended or sold for this appliance may cause fire, electric shock, or injury.

18. The appliance must be placed and used on a stable surface.

WARNING: Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.

FCC CONSUMER ADVISEMENT: This equipment may generate, use and/or radiate radio frequency energy that may cause harmful interference to radio communications. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to contact Steamfast Consumer Service at 1-800-711-6617.

SAVE THESE INSTRUCTIONS

Questions or comments?
• steamfast.com
• consumerservice@steamfast.com
• 1-800-711-6617

Speak your mind! We invite you to review this product online: steamfast.com/reviews
The following features and accessories are included with your Professional Steam Station. Carefully inspect the packing material for all parts listed below. To obtain possible missing parts, refer to Product Support on Page 13 of this manual for Consumer Service contact information.
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TELESCOPIC POLES / HANGER

1. To start assembly, fully extend both Telescopic Poles by opening the extension locks. After poles are fully extended, close the locks so the poles will not collapse.

Note: The Telescopic Poles must be fully extended during steaming to ensure enough height for steaming clothes.

2. Insert the Telescopic Poles into the openings on the sides of the unit body as shown in Figure 1 making sure poles do not move.

3. Slide Iron Holder down one of the Telescopic Poles as shown in Figure 2. Place iron into the Iron Holder.

4. Attach the Pole Top by sliding it onto the Telescopic Poles. Turn the Hanger Hook so it is facing the opposite direction of the Pole Top in Figure 3.

5. Attach the Clothes Hanger to the Hanger Hook by sliding the opening of the Clothes Hanger on top of the Hanger Hook tab. Push down firmly to hold in place. (Figure 3)
**IRONING BOARD**

You will need the following pieces to install the Ironing Board:

- Ironing Board Base
- Ironing Board Tip
- Cross Bar
- Ironing Board Cover
- Side Screws
- Stand Leg Foot
- Cross Bar Nut

1. **Insert the Ironing Board Tip into the holes in the front of the Ironing Board Base.**
2. **Pull the stand leg of the Ironing Board Base out to a 90 degree-angle. Open the extension lock on the leg and fully extend. Once fully extended, close the lock so the leg does not collapse.**
3. **Insert the long end of the Cross Bar into the hole in the Stand Leg then screw into place with the Cross Bar Nut.**
4. **Unscrew nut on bottom of stand leg foot. Install cross foot and secure by screwing nut back onto stand leg foot. Insert the short end of the Cross Bar into the hole in the Ironing Board Base. Turn the Station upright.**
5. **Attach the Ironing Board to the Telescopic Poles using the Side Screws.**
6. **Place Ironing Board Cover over the Ironing Board and squeeze clip attached to the drawstring with one hand while pulling the string tightly with the other to ensure a snug fit.**
FILLING WITH WATER

1. Make sure Lighted On/Off Switch is turned to “Off” and grounded power cord is unplugged from electrical outlet.

WARNING: If unit has been in use, always use the following safety precautions before removing the Boiler Cap to add water:
   • Allow unit to cool for at least 30 minutes.
   • Press and hold Steam Button to release ALL remaining steam.
   • Failure to follow these precautions may result in burns from escaping steam when the Boiler Cap is removed.

2. Cautiously unscrew and remove Boiler Cap.
3. Drain any water remaining inside Boiler. The Boiler Drain Plug is located on the bottom of the Main Body.

WARNING: If unit has been in use, the water in the Boiler can be very hot. Use extreme caution when draining hot water from the Boiler.

NOTE: Boiler should be emptied after each use – this will help minimize mineral build-up and prevent over-filling.

4. Add water using the included Measuring Cup and Funnel. (Figure 1)

CAUTION: Only add distilled or tap water to the unit. Do not add any detergents, oils or other liquids.

5. Replace the Boiler Cap turning clockwise to tighten ensuring that it is screwed on tightly to prevent hot steam from escaping and causing injury.

NOTE: In order to significantly reduce mineral build-up and prolong the life of your Professional Steam Station, use of distilled or de-mineralized water in the unit is highly recommended. Refer to Page 11 for more information about mineral build-up.
GENERAL OPERATION
1. For first time use, remove protective plastic cover from electrical plug. Plug the unit into a properly grounded three-pronged outlet. Make sure the plug’s voltage is adequate for the unit’s requirements.
2. Switch Lighted On/Off Switch to “On” position. Heating Light on top of Main Body will immediately illuminate, indicating unit is heating.
3. Heating Light will turn off in 3-9 minutes (depending on how much water is in the Boiler), indicating that the unit is fully heated and ready to begin steaming.

NOTE: If “popping” sound is heard from the Boiler during heating, press Steam Button to release built-up pressure in the Boiler.

NOTE: During use, the Heating Light may illuminate. This is normal. If you notice a drop in steam pressure, release the Steam Button until Heating Light has turned off again.

IRONING WITH STEAM
1. Turn the dial on the Iron to the appropriate fabric setting (synthetics, silk, cotton, wool, etc.). The setting should align with the raised dot in the bottom center of the dial. Turning the dial clockwise will increase the iron plate temperature. Turning the dial counterclockwise will decrease the iron plate temperature. Turning the dial counterclockwise as far as it will go, will turn the iron plate off.

CAUTION: Do Not press the Steam Button when setting the temperature on the iron. Hot steam may escape from ironing plate and burn skin.

2. Once the temperature is set, test the temperature of the iron plate on a small portion of the garment. WARNING: If the temperature is too high, it can burn delicate fabrics.

HORIZONTAL IRONING
1. Fold down the Ironing Board and lock into place by inserting the Cross Bar into the proper hole beneath the board.
2. Place garment on the Ironing Board and press the Steam Button. Pressured steam will be released from iron plate.

VERTICAL IRONING
1. Fold up the Ironing Board in between the Telescopic Poles and lock into place by securing it between the two fold-down clips on the Pole Top as shown in Figure 1.
2. Place your garment on the Hanger and use the Ironing Board as a pressing support. Point iron in direction of the garment and press the Steam Button. Pressured steam will be released from the iron plate.

FIGURE 1
PROPER STORAGE

Preparing your Professional Steam Station for storage is quick and simple. When you have finished your steaming tasks, follow the steps listed below.

1. Turn unit “Off” and unplug power cord.
2. Allow unit to completely cool (at least 30 minutes).
3. Press and hold Steam Button to release all remaining steam.
4. Disassemble the unit by removing the Hanger, Connecting Rod, Iron Holder and Iron. Unscrew the Side Knobs attaching Ironing Board and remove it. Then remove the Telescopic Poles.
5. Carefully unscrew the Boiler Cap.
6. Tilt the Main Body to unscrew the Drain Plug at the bottom and remove any remaining water in your sink or bathtub as shown in Figure 1.
7. Drain any remaining water from Boiler into a sink or tub – this will help to minimize mineral build-up and prevent over-filling during your next use. Replace Boiler Cap loosely.
8. Store SF-580 and accessories in a cool, dry location.

WARNING: If unit has been in use, the water in the Boiler can be very hot. Use extreme caution when draining hot water from the Boiler.
MINERAL BUILD-UP

A common maintenance need for steam appliances is the removal of build-up caused by high mineral content in many municipal water supplies. This mineral build-up may limit the effectiveness and reduce the life of your Professional Steam Station.

The best way to minimize mineral build-up is to use distilled or de-mineralized water when using your unit. If you are unable to use distilled water, it is recommended that the following procedure be followed monthly to remove any mineral build-up.

1. Turn unit “Off” and unplug power cord.
2. Allow unit to completely cool (at least 30 minutes).
3. Press and hold Steam Button to release all remaining steam.
4. Carefully remove Boiler Cap.
5. Drain any water remaining inside Boiler. The Drain Plug is located on the bottom of the Main Body.
6. Using Measuring Cup, measure 8oz. (237mL) of vinegar.
7. Slowly pour vinegar into Boiler.
8. Allow to stand for 40 minutes.
10. Rinse Boiler with fresh water, drain and repeat until vinegar odor dissipates.
11. Replace Boiler Cap.

WARNING: If unit has been in use, the water in the Boiler can be very hot. Use extreme caution when draining hot water from the Boiler.
CONSUMER SERVICES

For problems with your Professional Steam Station, please refer to the troubleshooting guide located above. Additional inquiries should be directed to our consumer support services through our website, www.steamfast.com. If you do not have internet access, you may also contact our Consumer Service Department by telephone, at 1-800-711-6617.

NOTE: In order for our Consumer Service representatives to help you as quickly and efficiently as possible, please have the following information ready before calling:

- Purchase information (where and when you purchased this product)
- Copy of purchase receipt / proof of purchase
- Product serial number (located near electrical specification label on bottom of unit)

For information regarding your 2 year limited warranty, refer to Page 15 of this manual.
ACCESSORIES
When ordering replacement parts and accessories for your Professional Fabric Steamer, you may refer to the part numbers below. Parts and accessories may be ordered through our Website:

www.steamfast.com

You may also contact Consumer Service directly:

consumerservice@steamfast.com or 1-800-711-6617

IRONING BOARD  A580-001
IRONING BOARD COVER  A580-003
FUNNEL  A275-014
HANGER  A580-002
MEASURING CUP  A275-015
2-YEAR LIMITED WARRANTY

What is covered
Steamfast, a division of Vornado Air, LLC ("Steamfast"). Subject to the terms and conditions of this 2-Year Limited Warranty ("Warranty") as set forth below, Steamfast warrants to the original consumer or purchaser ("Buyer") that this Steamfast®-branded steam product, excluding all accessories and attachments, (the "Product") is to be free from defects in material and workmanship for a period of two (2) years from the date of purchase when used and maintained in accordance with the Owner’s Guide (the "Warranty Period"). In the event Buyer notifies Steamfast of a defect in the Product within the Warranty Period, Steamfast will replace the Product and/or defective component parts, as applicable and necessary. Any such replacement will be made at no charge to Buyer for parts or labor, provided that Buyer shall be responsible for all shipping and transportation costs associated with returning the Product to Steamfast for inspection and covered replacement.

What is not covered
This Warranty shall not be applicable to damage or loss caused in whole or in part by:

• Repairs, modifications or alterations to the Product by anyone other than Steamfast.
• Use or operation of the Product outside the permitted or intended uses described by Steamfast in the Owner’s Guide, or other careless operation, handling, misuse, or abuse of the Product.
• Lack of proper maintenance or timely cleaning of the Product as specified in the Owner’s Guide.
• Use of the Product other than for normal household purposes.
• Normal wear and tear.
• Cosmetic damage, such as scratches, nicks and dents.
• Damage caused by accident, water, flood, fire or other acts of nature or external causes.

Warranty limitations and exclusions
• NO OTHER EXPRESS WARRANTY IS GIVEN BY STEAMFAST TO BUYER AND NO REPRESENTATIVE HAS THE AUTHORITY TO MAKE REPRESENTATIONS OTHER THAN THOSE PROVIDED HEREIN.
• THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF AND ALL IMPLIED WARRANTIES, SPECIFICALLY THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXPRESSLY LIMITED TO THE DURATION OF THE WARRANTY PERIOD, UNLESS A SHORTER PERIOD IS PERMITTED BY LAW.
• STEAMFAST’S REPLACEMENT OF THE PRODUCT IS THE EXCLUSIVE REMEDY. UNDER NO CIRCUMSTANCES SHALL STEAMFAST BE LIABLE TO BUYER OR ANY OTHER PERSON FOR ANY INCIDENTAL, SPECIAL, CONSEQUENTIAL, OR OTHER DAMAGES, EVEN IF STEAMFAST HAS BEEN ADVISED OF OR COULD REASONABLY FORESEE THE POSSIBILITY OF SUCH DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR DAMAGE, WHETHER ARISING OUT OF BREACH OF WARRANTY, BREACH OF CONTRACT OR UNDER ANY OTHER THEORY OF LAW.
• THIS WARRANTY GIVES BUYER SPECIFIC LEGAL RIGHTS. BUYER MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE-TO-STATE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, AND SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO BUYER.

How do you register the Warranty
Buyer must complete an application to register this Warranty within sixty (60) days following date of purchase. Buyer may either visit Steamfast’s website at steamfast.com and complete an online application or mail a completed application to Steamfast. Failure to register this Warranty within sixty (60) days following date of purchase will render this Warranty null and void.

Warranty service
For warranty service, call 1-800-711-6617 or email consumerservice@steamfast.com to obtain a Return Authorization ("RA") form. Include the Product model number and serial number, as well as Buyer’s name, address, city, state, zip code and phone number when contacting Steamfast for warranty service. Buyer may be required to provide the original sales receipt for purposes of verifying date of purchase. After receiving the RA form, the Product must be shipped, postage prepaid by Buyer, to:

Steamfast
Attn: Warranty & Repair
415 E. 13th Street
Andover, KS 67002

To assure proper handling, packages must be clearly marked with the RA number. Packages not clearly marked with the RA number may be refused at the receiving dock.

Important: After receiving return authorization, carefully pack the Product to avoid damage in shipping. Damage in shipping is not covered by the Warranty and shall be the sole responsibility of Buyer. Damage or loss not covered by this Warranty or occurring outside the Warranty Period will require a fee to cover the cost of handling and shipping. All such fees and costs shall be the sole responsibility of Buyer.

Please allow at least 1-2 weeks for return of the Product after it is received by Steamfast. For ease of recordkeeping, it is recommended that Buyer staple or attached the original sales receipt to this Owner’s Guide and record the Product serial number (located on the Product specifications decal) here:

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